

## Abstract of the disclosure

The Invention relates to a steam injection module (1), suitable for a unit for the pasteurization or sterilization of liquid to highly viscous food products. A steam tube (2) passes through a product line section (3), transverse to the longitudinal axis, made homogeneously from a single material by cutting with no welded seams. Within the product line section (3) this steam tube (2) comprises steam outlet openings (7), through which the hot steam at about 150 degrees centigrade is injected into the flowing product. The product line section (3) and this steam cube (2) are each fixed by fixing flanges (8, 8', 9,9') in the total line set of the unit.